

Introduction into Cable Fault Location

training

07-2018



Fault prelocation can be confusing and misleading if general rules are not observed. Another discussion point are the possible varieties that can be used for fault pre-location.

This presentation is intended to bring some light into the questions





Basics of cables and cable fault location

There are always discussions about the understanding of different types of cable materials and constructions. We want to address this now in detail.



Cable types

	Oil filled cables						
wet	PILC						
	 lead coating 						
	 plastic coating 						
	PE – graphited outer semi conductive laver						
	XLPE						
	 extruded outer semi conductive layer 						
	 peel able outer semi conductive layer 						
dry	 graphited outer semi conductive layer (1st Generation) 						
	– open sheath (mostly used forUS types)						
	Tree retardent VI DE						
	FPR						
	– Rubber cables						
	PVC						
	 Polyvinyl chloride cables (MV) mostly used in power stations 						



Basics

Despite the partially complete physical and chemical differences of the materials used for cable isolations, the ones occurring phenomena and reactions to tests are very similar. Exceptions such as the DC test are detailed described, but the majority of the problems respond comparably to the available testing and diagnostic procedures.

EPR aging is similar to that of XLPE. But XLPE is the most difficult to test and diagnose dielectric material. Although the methods described here are characterizing the aging phenomena and damage to XLPE cables, the other materials react very similar.







Causes for cable faults in XLPE cables





Further reasons for cable faults

- damage from the outside (e.g. excavator)
- temperature fluctuations and overheating
- strong bending
- aging effects
- electrical changes, e.g. higher current, voltage or load
- bad workmanship of joints and terminations
- delamination, especially on PILC cables and joints
- strong mechanical forces during short circuits
- environmental effects on exposed cables
- Iandslides



Shielding

- concentric copper wires
- flat band shielding
- wavy shielding
- Iongitudinally welded screen
- lead coated sheath (PILC)
- without coating (open sheath Bare Concentric)
 - only used in older US types

Benefits of a sealed sheath (e.g. EDF 20 kV cable)

- reduced, and / or delayed aging
- improved electrical characteristics (EMC)
- barrier agains water ingress





Corrosion of a lead coated PILC

- Paper isolated PILC
- First technology for massive production of cables
- High amount of experiences
- Still in use for HV cables
- Environmental issues with expiring oil
- Low sensitivity to problems



600-kilovolt HVDC PILC submarine cable



PILC Disadvantages

- Environmental issues (oil & lead)
- Difficult installation (joints)
- Regular service required (oil)
- higher cost of production
- Temporarily self-healing

PILC Problems

- corrosion of lead coating
- Water / moisture
- Drying out of oil impregnation
- Sagging of the oil on slopes
- Joint issues
- Polymerisation resinified oil



PD tracks on a dried PILC





Partial Discharges in PILC

Water ingress



Sagging of oil because of oil losses



The ingress of water reduces the effective insulation thickness. The field strength and the stress in the residual insulation increases, the voltage strength decreases. By the slightly "disappearance" of the oil, the cable dries out. Therefore the insulation quality drops, partial discharges (PD) are occurring and breakdowns are the result. Self-healing effects are possible. Hereby oil with lower viscosity (heated oil) flows to the faulty spot and increases the voltage strength.



Electrical Treeing





Propagation of the carbonized PD traces through the paper layers, both radially and longitudinally over several meters. Because of the water ingress, the insulation quality is reduced by the carbonized layers. This happens for a longer periods of time until the cable fails.

Cross linked polyethylen XLPE / PE

- Very high dielectric strength
- Low transmission losses
- Excellent dielectric properties
- Theoretical life expectancy > 50 years
- Reduction of the cable thickness
- Quite easy to install
- Higher mechanical strength
- Higher operating temperature
- Easy and cheap to manufacture
- Easy to process







ensuring the flow



XLPE disadvantages

- Moisture supports tree growth
- Sensitive to HF / HV transients
- Requires proper handling
- 1st generation PE just managed 20 years
- Testing with DC is useless and damaging

XLPE Problems

- sheath fault / water ingress
- aging / water trees
- contamination during production
- mechanical damages
- joint issues







EPR ethylen propylene rubber

- high life time expectation
- very flexible
- little expansion by heating
- standard material
- better properties at high temperatures









EPR disadvantages

- Is attacked by fuels and oil
- High tan delta value (higher dielectric losses)
- Lower dielectric strength
- Dielectric properties dependent on temperature

EPR problems

- cracks
- aging / water trees
- contamination during production
- problems with stuffing
- mechanical damages
- joint issues

Approach TAN δ TAN δ PD PD PD PD PD



PVC cable

- Low costs
- Flexible
- Tolerates high temperatures
- High life expectancy
- Electric treeing is not critical
- Use primarily in LV installations
- Partial use also in MV plants
- High dielectric losses







PVC Color sensitive (alternating electrical parameters on different colors / V2 / εr) High PD values are not critical Bad dielectric constant Dielectric strength <1/3 of XLPE Environmental problems during manufacturing

Flammable:

Example: airport fire in Düsseldorf

- PVC of cables produced dense black smoke
- PVC generated hydrochloric acid and chlorine-containing emissions.
- PVC has supported the spread of fire
- PVC produced a dioxin contamination of 120 µg / kg in the deposits



Material properties

material	acronym	VDE symbol	dielectr. index (800Hz)	electrical strengh in kV/mm	dense g/cm ³	water absorption %	tan delta @ 50 Hz x 10 ⁻⁴
Polyvinylchlorid	PVC	Y	4.0	10	1.35	0.4	<1000
heat-proof Polyvinylchlorid	PVC	Y	3.5	20	1.35	0.4	<1000
Polyethylen LD	LDPE	2Y	2.3	75	0,9	0.03	<10
Polyethylen HD	HDPE	2Y	2.3	100	0,9	0.03	<10
Ethylen- Propylen-Gummi	EPR/ EPDM	3G	3.5	20	1.45	0.2	<40
cross linked Polyethylen	XLPE	2X	2.4	50	0,92	0.03	<10
Blei-Papier	PILC	К	3.3	12	0,9		<30



New cable with fabrication defect



missing semi-conductive layer problems with the extruder





water trees / WT

water tree growth in XLPE isolation





water trees / WT

growth even at low electrical field strengths (< 1 kV/mm)

very slow groth rate (6 - 15 years)

no partial discharges (PD)

water trees are not visible







water trees / WT

- high probability in aged cables
- only effects of WT are measurable, the WT themselves can't be measured / located
- affecting the operation of the cable
 - Full-grown WT don't have to lead to a cable failure, as the water in the WT is not allways conductive.
 - The cable isolation is still intact only the value of ε_r is worser.
- Faulty conditions or applied DC voltage are able to bring the "isolating" WT to failure.



electrical trees / ET

The final stage of a water tree.

The water tree turns into an electric tree.



electrical trees :

- partial discharges
- final stage bevore flash over

water trees :

- no partial discharges
- leackage current



Cable dyeing – make water trees visible









water trees / WT and other phenomena









Developement of a cable failure beginning with a water tree



water tree

electrical tree

flash over



partial discharge (PD)

- Micro discharges (pC nC)
- Signals of the order of μ and mV and pA
- Frequency in the MHz range
- Measurable with different approaches
- High attenuation of the signals, depending on length, no. of joints, ...

IEC 60270 Section 3.1 states

- Partial discharges are in general a consequence of local electrical stress concentrations in the insulation or on the surface of the insulation..."
- "Corona is a form of partial discharge that occurs in gaseous media around conductors which are remote from solid or liquid insulation..."
- Partial discharges are often accompanied by emission of sound, light, heat, and chemical reactions..."



Distribution of the electrical field

The electrical field of an healhy cable is characterized by homogeneously running field lines of the same field strength (equipotential lines). This results in a slight degradation of the field between the conductor and sheath. The field is distorted around faulty spots like WT, cracks, voids. The electric field is "compressed" to significantly reduced thickness, the applied field strength in kV / mm is increased and therefore the strain is much higher.





Cable fault location procedure



= sub process

= process for cable fault location




























Laws

Commissioning of elec. installations

German Laws, but also other world wide laws require a norm conform testing of electrical installations before re-energizing!

> Cable Identification

Cable Fault Pre-location Cable Testing and Diagnostics

Acceptance Test

Partial Discharge Test Isolation test DC test (PILC) Short DC Test max. 5 min. (XLPE) VLF 0.1 Hz (60 min, 1.7 ... 3 U_o) Soak test (24 h energized at U_o) Resonance / 50 Hz test Sheath test



1st step Fault indication, disconnecting and grounding





Fault indication

Fault indication

- No power
- Fuse activation
- Flickers
- Other power interrupts (of unknown reasons)
- Your experience?!





Safety first

Disconnecting and grounding

SAFETY REGULATIONS*



Disconnect the test object



Secure against re-energisation



Ensure the voltage status of the disconnected object.



Short-circuit the test object to earth.



Protect or isolate the test object from adjoining live HV parts.



2nd step Fault analyses and insulation test



Fault location is the combination of <u>ALL</u> available information



BAUR



Follow the rules and their common sense !

- A. Safety first!
- B. Unused wires must be grounded!
- C. Only believe what you see!
- D. Compare all 3 phases!
- E. Make sure, that the cable end is visible!
- F. The cable is always shorter!
- G. Less is more!
- H. Even a fully automatic system does not produce

miracles , the " human computer" is always better













Shielded segmented cable

LV

3 or 4 conductor plus shield

Faults mostly internally

Unshielded segmented cable

3 to 5 conductors

Faults to ground and between cores Shielded concentric cable

MV/HV

1 conductor plus shield

Faults between Core and shield Shielded concentric

MV/HV

3 conductors with own shield ea.

Faults between Core and shield

Core to core fault unlikely except for extreme external damage Belted cable w. common shield

MV

3 conductors

Faults between Core and core and shield

Fault location difficult due to multiple path Core - core likely



2nd step: fault analyses and insulation test Type of cable fault



- □ Phase 1 Neutral
- □ Phase 2 Neutral
- □ Phase 3 Neutral
- □ Phase 1 Phase 2
- □ Phase 2 Phase 3
- □ Phase 3 Phase 1

Check the Insulations resistance between core / core and core / sheath



2nd step: fault analyses and insulation test Type of cable fault

- Low resistant faults (R < 100 Ω) ISO short circuit (R < 10 Ω)
- High resistant faults (100 Ω < R < ca. 1M Ω) ISO Restistive fault
- High resistant faults ($R \rightarrow \infty \Omega$) Breakdown voltage
- Cable Earth faults Leakage current
 Sheath faults
 Faults

Earth faults





faults between core-core or/and core-sheath

defects on the outer insulating sheath/Jacket (PVC, PE) Shield or conductor contact to earth



Type of cable fault – Breakdown voltage detection



- □ Phase 1 Neutral
- □ Phase 2 Neutral
- □ Phase 3 Neutral
- Phase 1 Phase 2
- Phase 2 Phase 3

Phase 3 – Phase 1

Measurement between Phase and Neutral -Exception: Belted cable

Determination of breakdown voltage between core and shield







3rd step Cable fault pre-location





3rd step: cable fault pre-location Methods of cable fault pre-location

Method	Fault characteristics
Pulse Reflection Method (TDR)	short circuit faults (low Ω), cable cuts
SIM / MIM Secondary / Multiple Impulse Method	high Ω – faults, flashing faults
Conditioning SIM/MIM	high Ω – faults , flashing faults, wet faults
Burn Down technique	high Ω – faults, wet Faults
Impulse Current Method - ICM	high Ω – faults, flashing faults (preferred for long cables)
Decay Travelling Wave Method	Flashing HV Faults
Differential Method	branched Cable systems faults
Bridge measurement	high & low Ω – faults, cable sheath faults

There is a cable fault Visual inspection of cable route Insulation resistance measurement Methods of cable Time Domain Reflectometry (TDR): Fault analysis fault pre-location • Inspection of cable length and v/2 Phase comparison Flowchart Low-resistive cable fault High-resistive cable fault Cable break Breakdown faults Resistance fault Determine breakdown voltage Secondary-Multiple Impulse Method (SIM/MIM) Analyse TDR trace: · Phase comparison Fault not pre-located · Comparison with saved healthy Fault pre-located trace · Mark fault with cursor Pre-location Breakdown fault Resistance fault Other pre-location options: Other pre-location options: Conditioning-SIM/MIM DC-SIM/MIM • Impulse current method (ICM) • Impulse current method (ICM) · Medium-voltage network - ICM • Decay method (Decay) Diff. • ICM Diff. • Low-voltage network - Fault conditioning and fresh cable fault location Locate cable route Pin-pointing Pin-point and mark cable fault Read cable/phase Rectify cable fault Carry out cable testing



Types of failures



Breakdown faults

The failure has an infinite resistance and will be ignited by increasing the voltage

Resistance faults

The resistance of the failure can be measured. Typically 2-5kV are enough to ignite the failure





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Principles of the reflection technology



The TDR works on a similar principle as a radar The transmitted TDR pulse travels along the cable. Each impedance change reflects portions of the impulse back to the TDR. The TDR then converts this time to the distance.



Pulse Reflection Method (TDR)





The electrical diagram

The cable is represented by an infinite amount of R - Serial Resistance G L - Serial Inductivity G - Parallel Resistance C - Parallel Capacities R R R R R G С G ĻC G $\pm c$ Gl ±c G С

- C' = Capacity value G' = Conductivity value L' = Inductivity value R` = Resistance value
- in nF/km in Ohm/km in mH/ per km in Ohm/ per km

R



Impedance (Frequency depending resistance)

The resistance is determined by R und G The impedance of the cable is determined by L and C

The equation to calculate the impedance is $\sqrt{\frac{R+J\omega\times L}{G+j\omega\times C}}$

As approximation with high frequencies we can use

General Rules:



Thick conductor – thin insulation L = low - C = high Z = low









Cable impedance

High impedance thick insulation in relation to conductor cross section Low impedance thin insulation in relation to conductor cross section





Cable impedance values

Overhead line	> 300 Ω
Telecom cable	app. 135 Ω
Coaxial cable	50 Ω, 75 Ω
Energy cable	app. 20 Ω
Tramway cable	app. 5 -10 Ω







Pulse Reflection Method TDR Basics

T Joint A IRG Λ В В А Impedance change Positive IRG 人 Impedance change negative IRG Λ



Pulse Reflection Method (TDR), comparison



Negative reflection at the / fault position (short circuit) of the **faulty core**

Positive reflection at the cable end of a good **reference core**



The impulse

The distance measurement is done at the "Foot point" the point of the impulse. The Foot point "sees" the change of impedance first





Influence of the fault resistance





Pulse width





Pulse width

Pulse width	Time	Range (^v / ₂ = 80 m/µs or NVP = 0.533)
100 ns	Up to 6.25 µs	Up to 500 m
200 ns	6.25 µs 31.25 µs	500 m 2,5 km
500 ns	31.25 µs … 93,75 µs	2,5 km 7,5 km
1 µs	93,75 µs … 375 µs	7,5 km 30 km
2 µs	375 µs … 750 µs	30 km 60 km
5 µs	750 µs 2 ms	60 km 200 km



Cable attenuation – Cable dispersion



Attenuation defines the loss of signal amplitude over distance

Dispersion is the loss of higher frequencies over distance



The propagation Velocity v/2

The propagation velocity depends primarily on the dielectric, the insulation material between the conductors.

Dielectric	Value & _{rel}
Vacuum	1
Plastics	2 to 4
Water	81

Ζ

С

- Typical Impedance
 - Cable Inductivity
 - Cable Capacity



Propagation velocity and distance



$$\mathsf{I}_x = \left(\frac{v}{2}\right) \times t_x$$

 $\left(\frac{v}{2}\right)$ Half of the measured propagation velocity

- v Propagation velocity of the electrical impulse
- t_x Time of the electrical impulse to the cable end
- Ix Length of the conductor


Propagation velocity v/2

In Vacuum 300 m/µs, app 80 m /µs or 250 ft/µs in cables.

It is also defined as NVP Nominal Propagation velocity as percentage of the speed of light used primarily on telecom cables.

PILC	80 m/µs (77-82 m/µs)
PVC	78 m/µs (70-80 m/µs)
XLPE	85 m/µs (82-86 m/µs)
mixed line	83 m/µs
Telecom cable	95 – 120 m/µs
Overhead line	147,5 m/µs

Propagation velocity determination





Propagation velocity determination







Influences on the Propagation velocity

Impedance

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Dielectric (colour (PVC), material of insulation)
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Age of the cable
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Temperature

Water v/2 drops to approx. 65 m/µs

Arrangement of the cores inside the cable



High Voltage

A plain TDR Measurement will only show faults with a resistance which is significantly below the cable impedance.

",Visible" resistances are typically below 10 Ohms, higher resistances are may be visible, but are hardly recognisable.

Since most Faults have higher resistances or are so called flashing faults with infinitive resistance they need to be made visible by the support of specific HV applications.





Methods of cable fault pre-location

Method	Fault characteristics
Pulse Reflection Method (TDR)	short circuit faults (low Ω), cable cuts
SIM/MIM Secondary Impulse Method	high Ω – faults, flashing faults
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Bridge measurement	high & low Ω – faults, cable sheath faults



SIM – Secondary Impulse Methode

The general idea is a temporary short circuit triggered by a HV Flash over. While this flashover or arc is burning, the fault position is low resistive and appears to the IRG as negative reflection.

For these HV applications, the IRG requires special protective filters, which allow the operation of the IRG, while the HV is existent.

The principle is as a first step the recording of a good reference trace and following the comparison of this reference trace with the recording, obtained during the HV flashover, which shows the fault position as clear negative reflection .





Secondary Impulse Method – SIM



 $I = t \times v/2$



Secondary Impulse Method - SIM



First measurement: positive reflection of the cable end

Second measurement: negative reflection from the arcing fault (with high voltage impulse)



MIM – Multiple Impulse Method

The timing response of an fault is unpredictable

Depending on the cable length and its condition, it becomes sometimes difficult to trigger the breakdown in the right moment.

A simple and reliable solution is the automatic collection of several measurement to increase the possibility of having the one and correct trace. By doing multiple SIM measurements, the MIM does 5 SIM measurements in a sequence and displays them.





Multiple Impulse Method – MIM, advanced SIM





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Conditioning SIM/MIM

Cond.-SIM/MIM

۶ In operation ۶			
Voltage range Max. voltage	0 - 32 kV 32,0 kV	HV generator	SSG
Surge voltage	20,0 🛓 kV	Capacitor voltage	20,0 kV
$ \begin{array}{c} 18\\ 15\\ 12\\ 9\\ 6\\ 3\\ 0 \end{array} $			Image: Sector
L1-N			
		Stop Star	t SIM/MIM Close

Conditioning SIM/MIM Technique:

- 1. High Resistive / Wet Cable Fault
- 2. Continuous Surge discharging into the Cable Fault
- 3. Carbonizing of the Fault
- 4. The high resistive fault becomes low resistive
- Cable Fault location with TDR & SIM Method



Conditioning SIM/MIM



First measurement: positive reflection of the cable end

Second measurement: negative reflection from the arcing fault



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Burn Down Technique



Burn Down Process:

- 1. High Resistive Cable Fault Storage of reference trace
- Energizing the Cable Fault with up to 90 A Current from the Burn unit
- 3. the Current will dry and carbonize the cable fault
- Due this effect, the high resistive fault will become low resistive
- 5. Cable Fault location with the common TDR Method
- 6. Comparison to reference trace



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Impulse Current Method – ICM





Impulse Current Method - ICM



Impulse Current Method, measurement example



Ignition Delay ICM

The ionisation phase causes an ignition delay of the first oscillation, when using the Impulse Current Technology For a correct measurement, this first wave must be ignored!



BAUR ensuring the flow

Ignition Delay ICM

The effect caused by the ignition delay can be used resp. enhanced by measuring to the parasitic reflection before the next large reflection instead of the reflection itself

This method is more accurate, bur requires some experience.





DC ICM – Impulse Current Method with DC

DC application with the SSG. Charging of SSG and cable capacity

The advantage is the added use of the SSG and the cable in parallel adding their capacities.

Useful on longer cables





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Travelling Wave Method - Decay







Decay method



Decay method, measurement example

Comparision



SIM / MIM

ICM Impulse current method

Decay

- Most commonly used HV
 fault locating method
- Many details are visible (Joints ,cable end,...)
- Maximum SSG-Voltage (typically 32 kV)
- Set measurement range to cable length
- Lead wire is automatically subtracted

- For long cables and failures in wet joints
- Max. SSG-voltage (typically 32 kV)
- Automatic setting: 500% of cable length
- Increase gain
- Measurement of the length of one period
- First period is not used for the measurement ("Ignition delay")
- Measured length
 7 to 15 % longer due to varying v/2
- Lead wire length must be considered

- For cable faults, where a high voltage is necessary
- Faulty cables must be loaded, and then creates a breakdown.
- Failures with leakage currents can not be located
- Automatic setting: 500% of cable length
- Reduce gain
- Measure the length of a period and divide by 2
- Lead wire length must be considered



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Differential Methods

- The three-phase current decoupling methods are used specially in branched medium voltage networks for cable fault location.
- For the measurement it is necessary to establish a bridge between healthy and faulty wire at the far end of the cable

3 Methods available:

1) **Differential-comparision method** – Differential current coupler for two phases (transcable, titron)

2) **Comparision method type 1** – Current coupler in the healthy phase (titron)

3) **Comparision method type 2** – Sum coupler in both phases (titron)

Differential methods





First measurement without loop at the far end





 $t + zt_1$



Second measurement with loop at the far end







Fault in the main phase:



Measured distance Y: Shows the distance Y from the loop at the far end to the fault. This completes pre-location

Fault in a branch:



Measured distance Y: Distance from the loop to the starting point of the branch. (\rightarrow Repeat measurement with bridge in the branch where the fault is located)



Why do we get different measurment results with and without a bridge at the far end?





Why do we get different measurement results with and without a bridge at the far end?





Why do we get different measurement results with and without a bridge at the far end?





2) Comparision method type 1

First measurement without loop at the far end







Second measurement with loop at the far end







2) Comparision method type 1



Fault in the main phase:



Measured distance Y: Shows the distance Y from the loop at the far end to the fault. This completes pre-location

Fault in a branch:



Measured distance Y: Distance from the loop to the starting point of the branch. (\rightarrow Repeat measurement with bridge in the branch where the fault is located)


3) Comparision method type 2



First measurement without loop at the far end





Second measurement with loop at the far end







3) Comparision method type 2



Fault in a branch:



Measured distance Y: Depending on the determined distance Y, the fault can be located at both locations X and X1

Comparision



	Differential comp.	Comp. method	Comp. method
	method	type 1	type 2
Application	Failures >500hm in branched networks	 High resistive fault One healthy core available The core with the fault can be loaded by DC voltage 	 Breakdown voltage fault One healthy core available The core with the fault can be loaded by DC voltage
Voltage source	SSG surge voltage generator	SSG in DC mode	SSG in DC mode
Coupling unit	SK3D – differential coupler	SK3D – am fehlerfreien Leiter	SK1D – Summenkoppler über beiden Leitern
Result	Distance from loop	Distance from loop	Distance from loop
Main phase	to failure	to failure	to failure
Result	Distance from loop	Distance from loop	Distance from loop
Branch	to branch	to branch	to failure



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Bridge measurement – application

Fault location of:

- Sheath faults in MV and **HV** cables, sources for water tree development
- Any kind of resistive faults in **MV** cables, back-up for Syscompact
- Fault location in LV cables and pilot / control cables





Bridge measurement

Wheatstone circuit

(basic principle)



Example

115 kV, Cable characteristic

Shield, 175 mm² ~0,1 Ohm/km length resistance



Fault current defining accuracy!

 \rightarrow 2 – 3 mA required

$$\rightarrow$$
 @10 kV = ~ 5 MOhm R_F



Bridge measurement

Murray bridge

- with <u>one auxiliary</u> line and constant cross section
- 2 lines with the same cross section are requested. E.g. 2 cable sheaths

Glaser bridge

 with <u>two auxiliary</u> lines and constant cross section

Principle:



Principle:





Prelocation - Connection

Glaser measuring bridge



Murray measuring bridge





Signal cable





Test setup: Murray - bridge



- One healthy core with same crosssection as the faulty core is required
- Faulty core must be grounded at the near end





LV cable





<u>Test setup</u>: Glaser with two auxiliary cores – if no healthy core is available

Connection acc. to GLASER







MV cable



Test setup: Murray: One healthy core necessary







MV – cable – 3 phase - PILC



Test setup: Murray







Multiple sheath faults



Einfluss mehrfacher Mantelfehler auf das Resultat:



Total length 1000m, U= 10kV I set = 3mA	Fault No. 1 Rf 1	Fault No. 2 Rf 2	Fault No. 3 Rf 3	Indicated average Fault Distance
Equal resistance ratio R total = 3,3kOhm	10kOhm, 1mA 250m	10kOhm, 1mA 500m	10kOhm, 1mA 750m	Approx. 500m
R total = 4760hm	1kOhm, 1,43mA 250m	1kOhm, 1,43mA 500m	10kOhm, 0,14mA 750m	Approx. 386m
R total = 476Ohm Symmetrical ratio	1kOhm, 1,43mA 250m	10kOhm, 0,14mA 500m	1kOhm, 1,43mA 750m	Approx. 500m symmetric
R total = 6670hm	1kOhm, 2mA 250m	2kOhm, 1mA 500m	-	Approx. 333m (250m +1/3 of 250m)
R total = 6670hm	-	1kOhm, 2mA 500m	2kOhm, 1mA 750m	Approx. 583m (500m +1/3 of 250m)
R total = 6670hm	1kOhm, 2mA 250m	-	2kOhm, 1mA 750m	Approx. 416m (250m + 1/3 of 500m)



Multiple sheath faults

If there are several earth faults on a cable route, the determined value of the cable fault pre-location does not match with the real positions. Since the pre-location only gives an arithmetic mean of the individual resistance ratios. The determined fault distance reveals a phantom fault. This applies to all pre-sorting procedures!



However, there are ways to recognize the existence of multiple errors anyway, and to determine these individually.



Multiple sheath faults

For multiple errors, there are several approaches to recognize them. The first approach to detection is via the sheath test.

During the sheath test, it is important to increase the voltage slowly over a period of at least one minute. This makes it easier to detect faults when they ignite. Due to the slow ramping up of the voltage, an existing sheath failure ignites above a certain voltage and causes a temporary voltage drop and an increase in the output current.





Multiple sheath faults

If the cable has multiple sheath faults, it is very unlikely that these will have the same ignition voltage.

Since the sheath test voltage is slowly increased up to the selected voltage, the ignition of another second sheath fault has the same effect, but at a different, higher voltage.





Multiple sheath faults

- Based on this observation, which is only possible by slowly increasing of the voltage, the user can set the nominal voltage for the pre-location slightly above the ignition voltage but below the ignition voltage of the second detected fault.
- After the first error has been repaired often the exposure of the fault location is sufficient - the second fault can be pre-located by following the same procedure.
- If such faults are highly resistive, e.g. by very wet environment, there is a continuous flow of current, and an ignition behavior as described, will not be found. In this case, the voltage can not be used to limit the errors. But that can be different with the second fault!



Multiple sheath faults

Another indication of multiple errors could be if the pre-located position is in the middle of the cable.

This is the second approach to detecting a multiple error.

In this case the user should pay attention to the behavior of the voltage during the pinpointing while using the step voltage method. If the voltage curve runs, as described on the following pages for a phantom error, this would be a second indication and confirms the presents of a multiple failures!

This is the third approach to detecting a multiple mistake.



Multiple sheath faults

If an indication of multiple errors has been observed during the sheath test. The result of the pre-location with max. voltage will most likely show the average of the two (or more) faults. At the pre-located position the instrument behaves reverse, the needle points away from the pre-located position and the indication becomes smaller while approaching towards to the phantom error position. However, this procedure requires sensitiveness, since the voltage changes are very small and the polarity change is very flat, without the typical previous strong rise and fall.





Multiple sheath faults

If the user moves away from the phantom fault the normal, correct behavior is shown with strong and distinct polarity changes.





Multiple sheath faults - summary

- Multiple errors can theoretically be detected during the sheath test by their different ignition behavior. For a reliable procedure, this procedure should be repeated several times in the case of multiple faults. (dehydration effects)
- By considering the determined ignition voltages the faults can be individually pre-located.
- An error in the middle of the cable is always a warning!
- Also during the pinpointing multiple faults can be recognized by the fact that at a pre-located phantom fault position the error behavior differs clearly from the expected voltage course of a real fault location.



Conductive layer

- When discussing whether an outer conductive layer makes sense, following points should be taken into account.
- A conductive layer could be very helpful for the pre-location, especially in poorly conductive environments (e.g., dry pipes, deserts).
- On buried cable the currents from the sheath fault are derived by the conductive layer so far that a pinpointing of the fault position is not possible.
- For buried cables there are two scenarios
 - The pipe is dry: A sheath fault doesn't cause any problems anyway. (no water → no corrosion)
 - The pipe is wet: The fault can also be pre-located. A pinpointing or a repair makes little sense, as a cable fault in a pipe won't located exactly. The whole cable in the pipe will be cutted on both ends and replaced.



4th step Cable tracing





Possible connections - Galvanic

1. Galvanic connection



Advantage:

Maximum Performance Full control of the current flow Works with low frequencies 100 % transmission power



Possible connections - Inductive

2. Inductive connection with current clip on device



Advantage: reduced Performance Control of the current flow 20 % transmission power



Possible connections – Frame antenna

3. Inductive connection with frame antenna



Problems:

Low Performance No control of the current flow 5 % transmission power Requires higher frequencies Induction into all neighbouring lines reduced range (200 - 500 m)



How to use the search coil

Cable tracing with

- 1. TG ("tone" generator)
- 2. UL 30 ("hand held" device)
- 3. Head phones
- 4. SP 30 (coil)

5. Option: CL 20





2. Maximum method



Depth measurement

The minimum method allows a geometrical depth measurement by flipping the search coil to a 45° position.

The distance between the minimum at 45° and the vertical location at 0° is equal to the depth of the cable.

To verify this measurement it should be repeated from the other side.





3. Depth measurement acc. to the minimum method



Depth measurement

The magnetic field around a cable may be distorted.

This results into:

- a. A false depth indication
- b. A wrong position on the surface

This can be easily recognised by using the **minimum method** while lifting the search probe vertically.

A change of the minimum indicates a distorted field.

The evaluation to correct this distortions is done geometrically.



4. Detection of a distorted field



5th step Precise cable fault location (pin pointing)





5th step: precise cable fault location (pin pointing) The different methods

Acoustic fault location

Coincidence Method with acoustic receiver

Fault pin pointing of low resistive cable faults

- Minimum Distortion Method
- Twist method

Fault pin pointing of earth faults

- Step Voltage Method with pulsed DC
- Step Voltage method with AC (Audio Frequency)



5th step: precise cable fault location (pin pointing) Acoustic fault location

Important is the correct use of the available SSG surge energy to get the maximum possible energy discharged into the cable fault to obtain maximum loudness from the flash over. In simple term this means to use the SSG always at the maximum Voltage of the selected Voltage range, The following equation shows the dependency on Voltage.

$$W = \frac{C \cdot U^2}{2}$$



Surge generator set up

Switching of the single capacitors of the SSG capacitor banks





Surge energy and voltage range



Progression of fault ignition voltage and surge generator Surge impulse form





Acoustic fault location

The closer, the louder ?




Acoustic fault location of cables in pipes





Acoustic + coincidence fault location





5th step: precise cable fault location (pin pointing) Acoustic fault location at manholes







5th step: precise cable fault location (pin pointing) Different methods

Acoustic fault location

Coincidence Method with acoustic receiver

Fault pin pointing of low resistive cable faults

- Minimum Distortion Method
- Twist method

Fault pin pointing of earth faults

- Step Voltage Method with pulsed DC
- Step Voltage method with AC



Twist method

Perfect for detecting

- Low resistive faults in
- Twisted cables
- 1. Audio transmitter 2 kHz, 600 VA
- 2. Search coil
- 3. UL Audio receiver
- 4. Fault (< 10Ω)
- 5. open end





Minimum Distortion method

Perfect for detecting

_

- Low resistive faults / short circuits in straight, shielded MV cables
- Receiving coil horizontal and parallel to the cable
- Displayed amplitude depends on the effect of the magnetic field lines
 - No minimum will be visibe Image: Second Sec



Minimum Distortion method





5th step: precise cable fault location (pin pointing) Different methods

- Acoustic fault location
 - Coincidence Method with acoustic receiver
- Fault pin pointing of low resistive cable faults
 - Minimum Distortion Method
 - Twist method
- Fault pin pointing of earth faults
 - Step Voltage Method with pulsed DC
 - Step Voltage method with AC



5th step: precise cable fault location (pin pointing) Step voltage Method

Cable sheath fault pin-pointing receiver and accessories

Always ensure that the shield is disconnected at both ends!





5th step: precise cable fault location (pin pointing) Step voltage method





Fig. 7.2.2; Shirla display, pinpointing mode





5th step: precise cable fault location (pin pointing) Step voltage method

Perfect for detecting

- cable sheath faults
- any other earth related cable fault







Step voltage method – connection



To allow a direct current flow from the shield to ground, only through the fault both ends of the shield must be disconnected from Ground!



5th step: precise cable fault location (pin pointing) Step voltage method

Multiple earth faults

Multiple Earth faults will not be coincident with the prelocated distance.

The prelocation in this case will show a distance, which is the average between both existing fault positions.

This can be recognised by the uncommon

response of the polarity change





5th step: precise cable fault location (pin pointing) Step voltage with AC

Fault location with capacitive plates

- Solid surfaces like concrete or asphalt may prevent a direct electrical contact, to measure the step potential in the underground.
- For these cases there is the possibility to use Audio Frequency and contactless capacitive plates for the location
 of earth faults.
- Similar to the DC step voltage, the AC will also generate voltage gradients that can be detected by capacitive probes





5th step: precise cable fault location (pin pointing) Step voltage with AC

Fault location with capacitive plates

- In opposition to the DC Step method there will be no directional indication.
- The receiver will just show a null indication on top of the fault.







6th step Cable identification





Identify one cable out of several cables!

Application possibility for nearly every existing cable arrangement.

- Flexible Rogowsky coil
- Single and 3-core cables
- Reliable signal acquisition via digital analysis of
- ✓ direction
- ✓ amplitude
- ✓ phase synchronisation





Transmitter

Receiver









The system is following the rules of the Kirchhoff current law

The backward currents are divided according to the resistance of each core





Unused wires must be grounded!

Because the currents which are going back on the screen and the wire can be maximized.

The "positive" amplitude remains large – and also the amplitudes on the back wires becomes larger – and thus the reading is getting more clearly.















Never cut a wrong cable! Eliminate any uncertainty!



7th step Fault marking and repair





7th step: fault marking and repair Phase Identification



Safety Standard: EN 50110 Operation of electrical installations

International Safety Standards require the cable to be grounded during repair process or jointing on the cable. Safety requirement for **permanent grounding of all cores** does not allow easy phase identification by Ohmmeter or buzzer.

Whereas Phase identification is mandatory needed to avoid Phase- Phase short circuit.

Paula allows simultaneous identification of up 10 cables



7th step: fault marking and repair Phase Identification on multiple cables



Safety requirement for **permanent grounding of all cores**

Phase Identifier >Paula< allows simultaneous identification of up 10 cables Active transmitter can be added on both side to allow fast and safe phase identification on cable length up to 40km Applicable on **single core** and **multicore** cable design



paula connection diagram

Safe phase determination with grounded cables according to DIN EN 50110





Paula – phase identification



Safety: Permanent grounding of all conductors

With the active transmitters easy and reliable phase selection will be made on cable distances of up to 40km in length!

Application for single and multi-conductor cable



7th step: fault marking and repair Cable repair















8th step Cable testing and diagnostics





Application Cable Testing and Diagnostics:

New installations



- Installation test
- Quality and warranty
- Safety

Repairs



- After repairs
- Quality and warranty
- Safety

Periodically review



- Condition based maintenace
- Trend analysis



Standards overview – most important standards for cable testing and diagnostics

Summary:

IEC 60502-2014:

- No DC testing anymore
- Monitored PD and / or tan-delta reccomended

CENELEC HD 620 / HD 621-1996:

• VLF with 3*Uo / 1h

IEEE 400 - 2012

- No DC testing anymore
- Tan-delta and VLF Sinus MWT as "useful"

IEEE 400.2 - 2013

- VLF Sinus MWT reduction of testing time
- Tan-delta limits for different
 - Types of cables
 - \circ tan-delta parameters
 - o Regions
- Reference book: Lots of application information!



8th step: cable testing and diagnostics VLF testing and diagnostic





Cable fault location procedure Fault location systems and solutions





BAUR Cable fault location equipment - overview



Fault location systems and solutions Hand Held Devices – paula, TDR500/510



- Clear phase determination possible in cable lengths up to 40 km
- Highest level of safety when used on earthed and shorted
- cables in compliance with EN 50110-1 (DIN VDE 0105-100)
- Suitable for all switchgear constructions Ready for operation for up to 2 weeks

- Fault location in low voltage, coaxial, control and data cables as well as communication and CCTV cables
- Detection of all faults altering the impedance, such as short-circuits, cable interruptions, wiring faults, etc.
- Joint location
- Location and identification of cable pairs





Fault location systems and solutions Low voltage networks

STG 600 with locator set

Cable testing, pre-location and pin-pointing Test voltage up to 5 kV Pulse voltage up to 4 kV Energy up to 1000 J





Shirla

Cable sheath testing and fault I	ocation	system
Cable sheath test up to	10	kV
Fault pre-location up to	10	kV
Sheath fault pin pointing up to	10	kV



Fault location systems and solutions Medium voltage networks

Low voltage method

Pulse reflection method (TDR) for:
o Low resistive faults
o measurement of the cable length



High voltage methods

- Secondary impulse method SIM < 32 kV, 80 90 %
- Impulse current method **ICM** < 32 kV
- Decay method > 32 kV, up to 150 kV
 - o high resistive faults
 - o breakdown / intermittent faults



Bridge method (Murray, Glaser)

o low and high resistive cable & sheath faults o core to core faults in unshielded cables o faults in pilot cables and signal lines


Fault location systems and solutions Medium voltage networks

Syscompact 2000

Cable testing, pre-location and pin-pointing Voltage range 8/16/32 kV step less adjustable Energy up to 3000 J IRG 2000







Syscompact 4000

Cable testing, pre-location and pin-pointing Voltage range 8/16/32 kV step less adjustable Energy up to 2100 J IRG 3000



Fault location systems and solutions Medium voltage networks – combinations



Cable fault location

Cable fault location + VLF testing and TD + PD diagnostics



Fault location systems and solutions LV, MV, HV Network - combinations











Fault location systems and solutions LV, MV, HV Network - Test van solutions













Thank you for your kind attention!

If you have any questions, please feel free to ask...